

Title (en)  
METHOD AND DEVICE FOR PRODUCING CIGARETTE PACKAGES

Title (de)  
VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON ZIGARETTEN-PACKUNGEN

Title (fr)  
PROCÉDÉ ET DISPOSITIF DE FABRICATION DE PAQUETS DE CIGARETTES

Publication  
**EP 2755892 A1 20140723 (DE)**

Application  
**EP 12756375 A 20120906**

Priority  
• DE 102011113401 A 20110916  
• EP 2012003741 W 20120906

Abstract (en)  
[origin: WO2013037463A1] In the manufacture of packages from or with a blank (10) of thin cardboard, a material web (34) that is prepared in terms of printing according to the appearance of the packages is processed. Firstly, the blanks (10) are separated from the web (34) taking the printing into account. Subsequently, the blanks (10) are provided with necessary applications (embossing, punching) in the region of an application assembly (37) and then delivered to a packing unit.

IPC 8 full level  
**B31B 1/20** (2006.01); **B31B 1/88** (2006.01); **B31B 50/16** (2017.01); **B31B 50/20** (2017.01); **B31B 50/25** (2017.01); **B31B 50/88** (2017.01); **B65B 19/22** (2006.01); **B65B 61/02** (2006.01); **B65B 61/08** (2006.01)

CPC (source: BR EP)  
**B65B 19/228** (2013.01 - BR EP); **B65B 61/02** (2013.01 - EP); **B65B 61/025** (2013.01 - EP); **B65B 61/02** (2013.01 - BR); **B65B 61/025** (2013.01 - BR); **B65B 61/08** (2013.01 - BR EP)

Citation (search report)  
See references of WO 2013037463A1

Citation (third parties)  
Third party :  
• GB 2337034 A 19991110 - GD SPA [IT]  
• DE 1190387 B 19650401 - BAT CIGARETTENFAB GMBH  
• US 6173551 B1 20010116 - BOWMAN JR RICHARD E [US], et al  
• US 3967767 A 19760706 - SERAGNOLI ENZO  
• US 4715847 A 19871229 - FOCKE HEINZ [DE], et al  
• US 5727367 A 19980317 - CAHILL MICHAEL JOHN [GB], et al

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**DE 102011113401 A1 20130321**; BR 112014005797 A2 20170328; BR 112014005797 B1 20201208; CN 103889842 A 20140625; CN 103889842 B 20160413; EP 2755892 A1 20140723; EP 2755892 B1 20170802; JP 2014526400 A 20141006; JP 6196971 B2 20170913; WO 2013037463 A1 20130321

DOCDB simple family (application)  
**DE 102011113401 A 20110916**; BR 112014005797 A 20120906; CN 201280051947 A 20120906; EP 12756375 A 20120906; EP 2012003741 W 20120906; JP 2014530113 A 20120906