

Title (en)  
PROCESS FOR CLOSING METAL CANS

Title (de)  
VERFAHREN ZUM SCHLIESSEN VON METALLDOSEN

Title (fr)  
PROCÉDÉ POUR LA FERMETURE DE BOÎTES MÉTALLIQUES

Publication  
**EP 2760744 B1 20161102 (EN)**

Application  
**EP 12759411 A 20120910**

Priority  
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Abstract (en)  
[origin: EP2574558A1] A process for closing a metal can body, suitable for containing an edible product, with a can lid, to provide a metal can suitable for heating in a retort. The process comprises: placing a metal lid over and in contact with an open end of a metal can body; applying an inwardly directed mechanical force to the lid such that at least a central portion of the lid is deformed into the interior space of the metal can body; and seaming the lid to the can body to form an airtight seal between the lid and the can body.

IPC 8 full level  
**B21D 51/26** (2006.01); **B65B 7/28** (2006.01); **B65B 29/08** (2006.01)

CPC (source: EP US)  
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