

Title (en)

METHOD FOR PRODUCING A SCREW CONNECTION TERMINAL

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER SCHRAUBANSCHLUSSKLEMME

Title (fr)

PROCÉDÉ DE PRODUCTION D'UNE BORNE À VIS

Publication

**EP 2766954 A1 20140820 (DE)**

Application

**EP 12783506 A 20121011**

Priority

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Abstract (en)

[origin: WO2013053477A1] The invention relates to a method for producing a screw connection terminal (6, 19, 28), having the following steps: providing a flat metal (1), introducing a conductor insertion opening (2) in the form of a through-opening into a longitudinal lateral surface of the flat metal (1), introducing an eyelet opening (3) into an end face surface (4) of the flat metal (1) by driving apart the material of the flat metal (1) such that the diameter of the eyelet opening (3) is larger than the thickness of the flat metal (1) in the region of the conductor insertion opening (2), and introducing a thread (5) into the eyelet opening (3).

IPC 8 full level

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CPC (source: EP US)

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Citation (search report)

See references of WO 2013053477A1

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