

Title (en)
Method for fastening and crimping method with only one crimping head

Title (de)
Verfahren zum Heften und Heftverfahren mit nur einem Heftkopf

Title (fr)
Procédé de collage et procédé de collage à l'aide d'une seule tête à brocher

Publication
EP 2774772 B1 20170510 (DE)

Application
EP 14155683 A 20140219

Priority
DE 102013003987 A 20130307

Abstract (en)
[origin: EP2774772A1] The method involves transferring signature portion (17) to attachment station (24) provided with stapling head (26), in one stapling position. A target position bracket (28) is located under signature portion. The signature portion is stopped, and bracket (27) is stapled at standstill position via head. The signature portion is transferred to another stapling position by transport device (50). A stitched brochure (32) is transferred to delivery station (29) by transport unit. The brochure is released, and is designed or passed to three-side trimming device. The method involves transferring signature portion to transfer station (36), by saddle chain (34). The signature portion is passed to transport device. An independent claim is included for a saddle stitcher for generating brochure.

IPC 8 full level
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