

Title (en)

Method for machining the edges of flat workpieces

Title (de)

Verfahren zur Bearbeitung von Kanten plattenförmiger Werkstücke

Title (fr)

Procédé d'usinage d'arêtes de pièces en forme de plaques

Publication

EP 2777902 B1 20200219 (DE)

Application

EP 14000850 A 20140311

Priority

DE 102013004648 A 20130316

Abstract (en)

[origin: EP2777902A1] The apparatus has processing section (2) in which edge (4) of work pieces (3) are processed repeatedly along processing line. A feed device (5) is arranged for feeding work pieces into conveying unit (1) along the conveyance direction. The feed device is adapted to determine the order in which the workpiece are supplied to conveying unit, based on the mass of work pieces. An independent claim is included for a method for processing edges of plate-shaped work pieces.

IPC 8 full level

B27D 5/00 (2006.01); **B23Q 17/22** (2006.01); **B27M 1/08** (2006.01)

CPC (source: EP)

B27D 5/003 (2013.01); **B27D 5/006** (2013.01); **B27M 1/08** (2013.01)

Citation (examination)

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Cited by

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Designated contracting state (EPC)

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DOCDB simple family (publication)

EP 2777902 A1 20140917; **EP 2777902 B1 20200219**; DE 102013004648 A1 20140918; EP 3677396 A1 20200708; ES 2785314 T3 20201006; PL 2777902 T3 20200727

DOCDB simple family (application)

EP 14000850 A 20140311; DE 102013004648 A 20130316; EP 20157283 A 20140311; ES 14000850 T 20140311; PL 14000850 T 20140311