

Title (en)
GRAIN REFINEMENT, ALUMINIUM FOUNDRY ALLOYS

Title (de)
KORNFEINUNG, ALUMINIUMGUSSLEGIERUNGEN

Title (fr)
AFFINAGE DE GRAIN ET ALLIAGES DE FONDERIE D'ALUMINIUM

Publication
EP 2783020 B1 20170719 (EN)

Application
EP 12813974 A 20121116

Priority
• TR 201111433 A 20111118
• IB 2012056510 W 20121116

Abstract (en)
[origin: WO2013072898A2] The present invention describes an effective grain refining practice for aluminium foundry alloys. The method described herein relies on the control of the Titanium level of the alloy to be grain refined and the addition of boron once it is melted. Boron addition can be made via Al-B master alloys as well as with boron compounds such as KBF₄ salt. The boron added into the melt dissolves first and then forms the AlB₂ particles that act as potent substrates for the nucleation of aluminium once solidification process starts. The Ti concentration of the alloy must be controlled below 100 ppm for this method to offer effective grain refinement. The boron becomes ineffective when the Ti concentration in the alloy is higher.

IPC 8 full level
C22C 21/02 (2006.01); **C22C 1/03** (2006.01); **C22C 21/08** (2006.01); **C22C 21/14** (2006.01)

CPC (source: EP US)
C22C 1/00 (2013.01 - EP US); **C22C 1/026** (2013.01 - EP US); **C22C 1/03** (2013.01 - EP US); **C22C 21/00** (2013.01 - EP US);
C22C 21/02 (2013.01 - EP US); **C22C 21/04** (2013.01 - EP US); **C22C 21/06** (2013.01 - EP US); **C22C 21/08** (2013.01 - EP US);
C22C 21/12 (2013.01 - EP US)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
WO 2013072898 A2 20130523; **WO 2013072898 A3 20130718**; CN 104136640 A 20141105; EP 2783020 A2 20141001;
EP 2783020 B1 20170719; US 2015082947 A1 20150326; US 9371573 B2 20160621

DOCDB simple family (application)
IB 2012056510 W 20121116; CN 201280056716 A 20121116; EP 12813974 A 20121116; US 201214358726 A 20121116