

Title (en)  
Method for the manufacture of digitally printed substrates

Title (de)  
Verfahren zur Herstellung von digital bedruckten Substraten

Title (fr)  
Procédé pour la fabrication de substrats imprimés numériquement

Publication  
**EP 2789476 A1 20141015 (EN)**

Application  
**EP 13305458 A 20130409**

Priority  
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Abstract (en)  
The present invention concerns a method for the manufacture of wood fiber or mineral fiber based decorative substrates (1), comprising the steps of: (a) coating a substrate (2) with a liquid reactive composition which can be digitally printed on after drying; (b) drying the reactive composition coated onto the substrate so as to form a basic layer (3) having a permeability such that it may adsorb and release any condensation products formed during step (d) and (e); (c) digitally printing a decor (4) onto the basic layer using a liquid ink ; (d) drying or curing the liquid ink forming the digitally printed decor; and (e) coating the digitally printed decor with an overlay (5) at conditions which ensure curing of both the basic layer and the overlay. The invention further concerns a floor panel or board (1) obtainable by a method according to the invention.

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Citation (applicant)  
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