

Title (en)  
METHOD FOR PROCESSING MILLED GOODS IN A HOT ROLLING MILL

Title (de)  
VERFAHREN ZUR BEARBEITUNG VON WALZGUT IN EINEM WARMWALZWERK

Title (fr)  
PROCÉDÉ DE TRAITEMENT DE PRODUITS LAMINÉS DANS UN LAMINOIR

Publication  
**EP 2790846 B1 20160309 (DE)**

Application  
**EP 12805668 A 20121212**

Priority  

- EP 12152284 A 20120124
- EP 2012075152 W 20121212
- EP 12805668 A 20121212

Abstract (en)  
[origin: EP2620233A1] The method involves specifying outlet-side target thicknesses (h0,h1) for the rolling stock (6) for each rolling stand (W1-W3). The setpoints for the outlet-side rolling stock speeds (V1-V3) are determined from the outlet-side target thicknesses in accordance with the law of mass flow. The model for the advance value is selected. The setpoints for the roller speeds are determined from the model of the advance value and the setpoints. The roller speeds (Vw1-Vw3) are adjusted to the setpoints for the roller speeds.

IPC 8 full level  
**B21B 37/16** (2006.01)

CPC (source: EP)  
**B21B 37/16** (2013.01); **B21B 37/46** (2013.01)

Cited by  
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DOCDB simple family (publication)  
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**EP 12152284 A 20120124**; BR 112014017948 A 20121212; CN 201280067802 A 20121212; EP 12805668 A 20121212; EP 2012075152 W 20121212