

Title (en)
COIN AND METHOD FOR PRODUCING A COIN

Title (de)
MÜNZE, SOWIE VERFAHREN ZUR HERSTELLUNG EINER MÜNZE

Title (fr)
PIÈCE DE MONNAIE AINSI QUE PROCÉDÉ DE FABRICATION D'UNE PIÈCE DE MONNAIE

Publication
EP 2804768 A1 20141126 (DE)

Application
EP 13700687 A 20130114

Priority
• DE 102012006233 A 20120117
• EP 2013050596 W 20130114

Abstract (en)
[origin: WO2013107715A1] Coin, medal or casino token with a first side and a second side, comprising at least one first layer (1) made of a first material and at least one second layer (2) made of a second material, wherein the first layer (1) is between 10 µm and 90 µm, preferably 20 µm thick. The invention further relates to a method for producing a coin wherein the coin is produced, more particularly punched, from a plated sheet-like composite material, and to a method for producing a coin wherein the coin is formed from a ring (5) and a core (4) arranged inside the ring, wherein the core and the ring are punched from a plated sheet-like composite material and subsequently the core (4) is inserted rotated into the ring (5) and is fixed therein.

IPC 8 full level
A44C 21/00 (2006.01); **B44C 5/00** (2006.01); **G07F 1/06** (2006.01)

CPC (source: EP RU US)
A44C 3/004 (2013.01 - RU US); **A44C 21/00** (2013.01 - EP RU US); **B44C 5/00** (2013.01 - EP RU US); **G07F 1/06** (2013.01 - EP RU US); **G07F 17/3248** (2013.01 - EP); **Y10T 29/49** (2015.01 - EP US); **Y10T 29/49826** (2015.01 - EP US); **Y10T 83/04** (2015.04 - EP US)

Citation (search report)
See references of WO 2013107715A1

Citation (examination)
JP H0591914 A 19930416 - TANAKA PRECIOUS METAL IND

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
DE 102012006233 A1 20130718; DE 102012006233 B4 20170727; CN 104053556 A 20140917; EP 2804768 A1 20141126; HK 1202098 A1 20150918; JP 2015516176 A 20150611; JP 6270737 B2 20180131; KR 20140113725 A 20140924; RU 2014128240 A 20160327; RU 2667583 C2 20180921; US 2014345173 A1 20141127; US 9241548 B2 20160126; WO 2013107715 A1 20130725; WO 2013107715 A8 20130919

DOCDB simple family (application)
DE 102012006233 A 20120117; CN 201380005742 A 20130114; EP 13700687 A 20130114; EP 2013050596 W 20130114; HK 15102535 A 20150312; JP 2014552595 A 20130114; KR 20147022671 A 20130114; RU 2014128240 A 20130114; US 201314371919 A 20130114