

Title (en)  
LASER MACHINING DEVICE AND LASER OSCILLATION CONTROL METHOD

Title (de)  
LASERBEARBEITUNGSVORRICHTUNG UND LASERSCHWINGUNGSSTEUERUNGSVERFAHREN

Title (fr)  
DISPOSITIF D'USINAGE LASER ET PROCÉDÉ DE COMMANDE D'OSCILLATION LASER

Publication  
**EP 2805790 A1 20141126 (EN)**

Application  
**EP 13738442 A 20130116**

Priority  
• JP 2012008012 A 20120118  
• JP 2013050624 W 20130116

Abstract (en)  
It is equipped with a laser oscillator (1) for oscillating a laser beam to have a variable output according to a machining condition, an optical fiber (2) for propagating the laser beam, a sensor (7) for detecting an intensity of a light leaking from a cladding (2b) side face of the optical fiber (2) and outputting a detection signal (SN1) indicating that intensity, and an oscillation control unit (HS) for controlling an operation of that laser machining device (51) based on the detection signal (SN1). The oscillation control unit (HS) compares a first threshold (HK2) that is set in correspondence to that output with an intensity or an amount of light obtained from the detection signal (SN1), in a case where an output of the laser oscillator (1) is less than or equal to a prescribed output, compares a second threshold (LK2) that is set in correspondence to that output with an intensity or an amount of light obtained from the detection signal (SN1), in a case where an output of the laser oscillator (1) is greater than said prescribed output, and controls the operation of that laser machining device (51) based on a result of comparing.

IPC 8 full level  
**B23K 26/00** (2014.01); **B23K 26/08** (2006.01)

CPC (source: CN EP US)  
**B23K 26/02** (2013.01 - CN EP US); **B23K 26/032** (2013.01 - EP US); **B23K 26/0626** (2013.01 - CN EP US); **B23K 26/064** (2015.10 - CN EP US); **B23K 26/0648** (2013.01 - CN EP US); **B23K 26/08** (2013.01 - CN EP US); **B23K 26/082** (2015.10 - EP US); **B23K 26/707** (2015.10 - EP US); **B23K 37/006** (2013.01 - CN EP US)

Cited by  
WO2020001953A1; US11141815B2; DE102018210270A1; US11662533B2

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**EP 2805790 A1 20141126**; **EP 2805790 A4 20160323**; **EP 2805790 B1 20170705**; CN 104066543 A 20140924; CN 104066543 B 20151125; JP 2013146752 A 20130801; JP 5789527 B2 20151007; TW 201347886 A 20131201; TW I524959 B 20160311; US 10478923 B2 20191119; US 2015021303 A1 20150122; WO 2013108769 A1 20130725

DOCDB simple family (application)  
**EP 13738442 A 20130116**; CN 201380005604 A 20130116; JP 2012008012 A 20120118; JP 2013050624 W 20130116; TW 102101767 A 20130117; US 201314372626 A 20130116