

Title (en)

DEVICE FOR CENTERING SHEET METAL BLANKS ON A BLANK STACKER

Title (de)

VORRICHTUNG ZUM ZENTRIEREN VON BLECHZUSCHNITTEN AUF EINEM ZUSCHNITTSTAPLER

Title (fr)

DISPOSITIF POUR CENTRER DES FLANS EN TÔLE SUR UN EMPILEUR DE FLANS

Publication

**EP 2806987 A1 20141203 (FR)**

Application

**EP 13704174 A 20130117**

Priority

- FR 1250630 A 20120123
- FR 2013050112 W 20130117

Abstract (en)

[origin: WO2013110881A1] A device for centring sheet metal blanks (2) on a blank stacker, comprising centring pins (1) that can be moved in a direction perpendicular to the direction of stacking of the blanks (1) on said stacker, characterised in that it comprises a member (5) for monitoring the position of a blank (2) placed on said centring pins (1), comprising at least one magnet (7) used to detachably attach said member (5) by means of magnetic attraction to each of said centring pins (1) and a blade (8) intended to be positioned against the outer edge (2a) of the blank (2).

IPC 8 full level

**B21D 43/00** (2006.01); **B21D 43/22** (2006.01); **B21D 43/26** (2006.01); **B65H 31/34** (2006.01)

CPC (source: EP)

**B21D 43/003** (2013.01); **B21D 43/22** (2013.01); **B21D 43/26** (2013.01)

Citation (search report)

See references of WO 2013110881A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**FR 2985987 A1 20130726**; **FR 2985987 B1 20140228**; EP 2806987 A1 20141203; EP 2806987 B1 20160615; ES 2577888 T3 20160719; WO 2013110881 A1 20130801

DOCDB simple family (application)

**FR 1250630 A 20120123**; EP 13704174 A 20130117; ES 13704174 T 20130117; FR 2013050112 W 20130117