

Title (en)

DEVICE FOR CENTERING SHEET METAL BLANKS ON A BLANK STACKER

Title (de)

VORRICHTUNG ZUM ZENTRIEREN VON BLECHZUSCHNITTEN AUF EINEM ZUSCHNITTSTAPLER

Title (fr)

DISPOSITIF POUR CENTRER DES FLANS EN TÔLE SUR UN EMPILEUR DE FLANS

Publication

**EP 2806987 B1 20160615 (FR)**

Application

**EP 13704174 A 20130117**

Priority

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Abstract (en)

[origin: WO2013110881A1] A device for centring sheet metal blanks (2) on a blank stacker, comprising centring pins (1) that can be moved in a direction perpendicular to the direction of stacking of the blanks (1) on said stacker, characterised in that it comprises a member (5) for monitoring the position of a blank (2) placed on said centring pins (1), comprising at least one magnet (7) used to detachably attach said member (5) by means of magnetic attraction to each of said centring pins (1) and a blade (8) intended to be positioned against the outer edge (2a) of the blank (2).

IPC 8 full level

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