

Title (en)

GLUING DEVICE FOR A BOX FORMING MACHINE AND RELATED GLUING METHOD

Title (de)

KLEBEVORRICHTUNG FÜR EINE KASTENFORMMASCHINE UND ZUGEHÖRIGES KLEBEVERFAHREN

Title (fr)

DISPOSITIF DE COLLAGE POUR MACHINE DE FORMATION DE BOÎTES ET PROCÉDÉ DE COLLAGE ASSOCIÉ

Publication

EP 2807020 B1 20170524 (EN)

Application

EP 12820929 A 20121218

Priority

- IT BO20120029 A 20120125
- IB 2012057421 W 20121218

Abstract (en)

[origin: WO2013110986A1] A gluing device (10) for a box forming machine (1), configured to apply liquid glue to a flat blank (2) of paper or cardboard having V-shaped grooves between a base (3) and a plurality of segments (4) connected to the base (3) and defining oblique faces (5) contained in the thickness of the segments (4), comprises: a supporting structure (11) for feeding the blank (2) to a gluing station by moving it in a feed plane along a longitudinal direction; liquid glue dispensing nozzles (13) which are movable along a predetermined direction parallel to the feed plane in order to spread glue on one or more of the oblique faces (5), where the supporting structure (11) comprises: two guides (14) shaped in such a way as to prevent transversal movements of the blank (2) and to slidably support lateral end portions of the segments (4) of the blank (2); positioning means (17) operating on the blank (2) to move it to a predetermined longitudinal position in the gluing station; locking means (26) for holding the blank (2) in place so it is in the same plane as the feed plane while it is at the predetermined longitudinal position.

IPC 8 full level

B31B 50/62 (2017.01); **B31B 100/00** (2017.01); **B31B 110/35** (2017.01)

CPC (source: EP US)

B31B 50/022 (2017.07 - EP); **B31B 50/042** (2017.07 - EP); **B31B 50/044** (2017.07 - EP); **B31B 50/624** (2017.07 - EP US);
B65H 9/101 (2013.01 - EP); **B65H 2701/1764** (2013.01 - EP)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

WO 2013110986 A1 20130801; DE 12820929 T1 20150910; EP 2807020 A1 20141203; EP 2807020 B1 20170524; EP 3246154 A1 20171122;
EP 3246154 B1 20190417; EP 3513960 A1 20190724; ES 2725494 T3 20190924; HU E043596 T2 20190828; IT BO20120029 A1 20130726;
JP 2015504797 A 20150216; JP 6175077 B2 20170802; PL 3246154 T3 20191231; PT 3246154 T 20190624

DOCDB simple family (application)

IB 2012057421 W 20121218; DE 12820929 T 20121218; EP 12820929 A 20121218; EP 17171930 A 20121218; EP 19159315 A 20121218;
ES 17171930 T 20121218; HU E17171930 A 20121218; IT BO20120029 A 20120125; JP 2014553819 A 20121218; PL 17171930 T 20121218;
PT 17171930 T 20121218