

Title (en)

DEVICE AND METHOD FOR PREPARING PACKAGING BOXES WITH VERTICAL UNSTACKING

Title (de)

VORRICHTUNG UND VERFAHREN ZUR HERSTELLUNG VON VERPACKUNGSSCHACHTELN MIT VERTIKALER ENTSTAPELN

Title (fr)

DISPOSITIF ET PROCÉDÉ DE FORMATION DE BOITES D'EMBALLAGES AVEC DÉPILAGE VERTICAL

Publication

**EP 2809506 B1 20170628 (FR)**

Application

**EP 13706623 A 20130201**

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Abstract (en)

[origin: WO2013114061A1] The invention relates to a device (1) and a method for preparing a packaging box (2, 74) from at least one storage location (3) for a stack (4, 68, 69) of corrugated cardboard cut-outs, including means (6) for moving the stack forward while same is being unstacked and means (7) for unstacking the cut-outs by means of suction. Since the cut-outs are stacked vertically, the means (6) for moving the stack forward comprise a plate (8) for lifting the stack vertically up to an engagement plane (9) for the cut-out (28) located on top. The device comprises means (27) for locating the X, Y, Z position (pi) of the top cut-out in the storage location and means (29) for calculating the X, Y, Z path, comprising a vertical component, and means for unstacking on the basis of said position (pi), which are designed to control the movement of said unstacking means between a position (9) for grasping the cut-out and a position for positioning same a predetermined work station likewise located at X, Y, Z.

IPC 8 full level

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