

Title (en)
HONING MACHINE WITH A PLURALITY OF WORK STATIONS AND A ROTARY TABLE

Title (de)
HONMASCHINE MIT MEHREREN ARBEITSSTATIONEN UND RUNDTISCH

Title (fr)
MACHINE DE RODAGE À PLUSIEURS POSTES DE TRAVAIL ET TABLE ROTATIVE

Publication
EP 2812152 A1 20141217 (DE)

Application
EP 13702991 A 20130131

Priority
• DE 102012201730 A 20120206
• EP 2013051913 W 20130131

Abstract (en)
[origin: WO2013117482A1] A honing machine (100) for performing honing operations on at least one bore in a workpiece (102), in particular for hone machining cylindrical bores in a cylinder crankcase, has a machine base (110), a plurality of vertical stands (112A-112D) arranged in the peripheral area of the machine base, an upper machine part (120) that is arranged at a distance above the machine base and is supported by the stands, and a rotary table (130), arranged on the machine base, that can be rotated about a vertical rotary table axis (134) and has a plurality of workpiece holders (135) which are radially spaced from the rotary table axis and offset from one another circumferentially in such a manner that a workpiece received in a workpiece holder can be transported successively to different work stations (140, 150, 160) of the honing machine by rotating the rotary table. At least one of the work stations is a honing station having at least one honing unit (180) supported by the upper machine part (120), said honing station having a honing spindle that can be rotated about a vertical spindle axis and moved back and forth parallel to the spindle axis.

IPC 8 full level
B23Q 1/01 (2006.01); **B23Q 7/02** (2006.01); **B23Q 7/14** (2006.01); **B24B 27/00** (2006.01); **B24B 33/02** (2006.01); **B24B 41/00** (2006.01); **B24B 41/02** (2006.01)

CPC (source: EP)
B24B 27/0023 (2013.01); **B24B 27/0069** (2013.01); **B24B 27/0076** (2013.01); **B24B 33/02** (2013.01); **B24B 41/005** (2013.01); **B24B 41/02** (2013.01)

Citation (search report)
See references of WO 2013117482A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)
BA ME

DOCDB simple family (publication)
DE 102012201730 A1 20130808; DE 202013012303 U1 20160205; DE 202013012320 U1 20160317; DE 202013012320 U8 20160512; DE 202013012445 U1 20161109; EP 2812152 A1 20141217; EP 2812152 B1 20200513; JP 2015506852 A 20150305; JP 6097312 B2 20170315; WO 2013117482 A1 20130815

DOCDB simple family (application)
DE 102012201730 A 20120206; DE 202013012303 U 20130131; DE 202013012320 U 20130131; DE 202013012445 U 20130131; EP 13702991 A 20130131; EP 2013051913 W 20130131; JP 2014555205 A 20130131