

Title (en)  
ADHESIVE BOND USING DIFFERENT ADHESIVES

Title (de)  
VERKLEBUNG MIT UNTERSCHIEDLICHEN KLEBSTOFFEN

Title (fr)  
COLLAGE AU MOYEN DE DIFFÉRENTES MATIÈRES ADHÉSIVES

Publication  
**EP 2812405 A1 20141217 (DE)**

Application  
**EP 13703049 A 20130206**

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Abstract (en)  
[origin: WO2013117587A1] The invention relates to a method for adhering shaped bodies made of wood materials to flexible film substrates, wherein i) the face to be adhered is mechanically machined, ii) a reactive 1K or 2K polyurethane adhesive is applied onto the central regions of the face, iii) an aqueous adhesive based on EVA, PVAc, and PVOH is applied at least onto the outer region of the face, and iv) the face is adhered to a flexible substrate as an edge coating.

IPC 8 full level  
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Citation (search report)  
See references of WO 2013117587A1

Citation (examination)  
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