

Title (en)
METHOD FOR PROCESSING ROLLING STOCK AND ROLLING MILL

Title (de)
VERFAHREN ZUR BEARBEITUNG VON WALZGUT UND WALZWERK

Title (fr)
PROCÉDÉ D'USINAGE D'UN PRODUIT À LAMINER ET LAMINOIR

Publication
EP 2828012 A1 20150128 (DE)

Application
EP 13721928 A 20130422

Priority
• EP 12166917 A 20120507
• EP 2013058279 W 20130422
• EP 13721928 A 20130422

Abstract (en)
[origin: EP2662158A1] The method involves determining actual value (I) of a hardness of a rolling stock (6) i.e. slab, from an observation value (B) before entry of the rolling stock into a roll stand (4). Control variables (S) for the roll stand are provided on a basis of the actual value in order to control thickness of the rolling stock after passage through the roll stand to a set point value. The actual value is determined by measuring a parameter correlated with hardness. Rotation speeds or rotational torques of drives are used as control variables. An independent claim is also included for a rolling mill.

IPC 8 full level
B21B 37/16 (2006.01)

CPC (source: CN EP)
B21B 37/16 (2013.01 - CN EP); **B21B 1/24** (2013.01 - EP); **B21B 37/165** (2013.01 - EP); **B21B 37/46** (2013.01 - EP); **B21B 37/58** (2013.01 - EP); **B21B 2261/04** (2013.01 - EP); **B21B 2261/20** (2013.01 - EP); **B21B 2261/22** (2013.01 - EP); **B21B 2265/02** (2013.01 - EP); **B21B 2265/12** (2013.01 - EP); **B21B 2271/02** (2013.01 - EP); **B21B 2275/04** (2013.01 - EP); **B21B 2275/10** (2013.01 - EP)

Citation (search report)
See references of WO 2013167366A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)
BA ME

DOCDB simple family (publication)
EP 2662158 A1 20131113; BR 112014027650 A2 20170627; CN 104321151 A 20150128; EP 2828012 A1 20150128; WO 2013167366 A1 20131114

DOCDB simple family (application)
EP 12166917 A 20120507; BR 112014027650 A 20130422; CN 201380023938 A 20130422; EP 13721928 A 20130422; EP 2013058279 W 20130422