

Title (en)  
BALL ENDMILL

Title (de)  
KUGELSCHAFTFRÄSER

Title (fr)  
FRAISE EN BOUT SPHÉRIQUE

Publication  
**EP 2832484 B1 20190925 (EN)**

Application  
**EP 13770388 A 20130313**

Priority  
• JP 2012077249 A 20120329  
• JP 2013056907 W 20130313

Abstract (en)  
[origin: EP2832484A1] A ball end mill, which includes long and short cutting edges alternately formed, obtains excellent chip discharge performance without sacrificing the strength of cutting edges, particularly, at front end portions of the long cutting edges of an end mill body that intersects with the axis. An even number of cutting edges 7 are formed at intervals in a circumferential direction on a front end portion of an end mill body 1 rotated about an axis O and of which rotation trajectories formed around the axis O form the shape of a hemisphere. The cutting edges 7, which are adjacent to each other in the circumferential direction with one cutting edge interposed therebetween, are long cutting edges 7A that intersect with each other on the axis O on the front end portion of the end mill body 1, and the other cutting edges 7, which are adjacent to each other in the circumferential direction with one cutting edge interposed therebetween, are short cutting edges 7B that include inner peripheral ends at positions distant from the axis O. A gash 6A of the long cutting edge 7A and a gash 6B of the short cutting edge 7B, which is adjacent to the long cutting edge in an end mill rotation direction T, connect with each other on a front end side of the end mill body 1. The gash 6A of the long cutting edge 7A is wider than the gash 6B of the short cutting edge 7B in the circumferential direction on at least the front end side of the end mill body 1.

IPC 8 full level  
**B23C 5/10** (2006.01)

CPC (source: EP US)  
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