

Title (en)  
MAKING WATER SOLUBLE POUCHES

Title (de)  
HERSTELLUNG VON WASSERLÖSLICHEN BEUTELN

Title (fr)  
FABRICATION DE POUCHES HYDROSOLUBLES

Publication  
**EP 2834154 B1 20160406 (EN)**

Application  
**EP 14722365 A 20140422**

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Abstract (en)  
[origin: WO2014170882A1] A method and apparatus for producing multi-compartment water-soluble pouches 38 from a base web 27 and a lidding web 35 is disclosed. The apparatus includes a rotatable former 21 having compartment forming cavities 23 into which the base web 27 can be formed. The former 21 is configured so that compartments 26,29,32 of a pouch 38 can be formed and filled sequentially and thereafter all compartments 26,29,32 closed and sealed by affixing the lidding web 35 to the base web 27.

IPC 8 full level  
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CPC (source: CN EP US)  
**B65B 1/02** (2013.01 - US); **B65B 1/04** (2013.01 - US); **B65B 7/02** (2013.01 - US); **B65B 7/06** (2013.01 - US); **B65B 9/042** (2013.01 - CN EP US); **B65B 47/02** (2013.01 - US); **B65D 65/46** (2013.01 - EP US); **B65D 81/3261** (2013.01 - CN EP US); **C11D 17/04** (2013.01 - CN); **C11D 17/045** (2013.01 - EP US)

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DOCDB simple family (publication)  
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