

Title (en)

METHOD AND APPARATUS FOR PRODUCING A STRUCTURED VARNISH SURFACE

Title (de)

VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG EINER STRUKTURIERTEN LACKOBERFLÄCHE

Title (fr)

PROCÉDÉ ET DISPOSITIF DESTINÉS À PRODUIRE UNE SURFACE PEINTE STRUCTURÉE

Publication

EP 2838671 A1 20150225 (DE)

Application

EP 13707412 A 20130306

Priority

- DE 102012103491 A 20120420
- EP 2013054510 W 20130306

Abstract (en)

[origin: WO2013156196A1] The invention relates to a method for producing a structured, at least partly optically transparent, varnish surface on the surface of a substrate board (1) that has a decoration, preferably a wood material board, in which transparent or at least partly transparent varnish for producing the structured varnish surface is applied to an applicator roll (6.2) and, by means of the applicator roll (6.2), is transferred to the surface of the substrate board (1) having a decoration, and in which the varnish is applied by means of a plurality of digitally controlled nozzles (6.1, 6.1') to the applicator roll (6.2) in a distribution defining a structure and/or is transformed on the applicator roll (6.2) into a distribution defining a structure. Furthermore, an apparatus for carrying out the method is described.

IPC 8 full level

B41J 2/005 (2006.01); **B05C 1/00** (2006.01); **B05D 1/28** (2006.01); **B05D 1/42** (2006.01); **B05D 3/04** (2006.01); **B05D 5/02** (2006.01); **B05D 5/06** (2006.01); **B05D 7/00** (2006.01); **B05D 7/08** (2006.01); **E04F 15/02** (2006.01)

CPC (source: EP US)

B05C 1/00 (2013.01 - US); **B05D 1/28** (2013.01 - EP US); **B05D 3/042** (2013.01 - EP US); **B05D 5/02** (2013.01 - EP US); **B05D 7/08** (2013.01 - US); **B05D 7/576** (2013.01 - EP US); **B05D 1/42** (2013.01 - EP US); **B05D 5/06** (2013.01 - EP US); **B05D 2203/20** (2013.01 - EP US); **B05D 2601/26** (2013.01 - EP US); **E04F 15/02** (2013.01 - EP US)

Citation (search report)

See references of WO 2013156196A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

DE 102012103491 A1 20131024; EP 2838671 A1 20150225; EP 2838671 B1 20170906; ES 2644300 T3 20171128; PL 2838671 T3 20180131; PT 2838671 T 20171030; US 2015064342 A1 20150305; US 9782797 B2 20171010; WO 2013156196 A1 20131024

DOCDB simple family (application)

DE 102012103491 A 20120420; EP 13707412 A 20130306; EP 2013054510 W 20130306; ES 13707412 T 20130306; PL 13707412 T 20130306; PT 13707412 T 20130306; US 201314395328 A 20130306