Title (en)
METHOD AND DEVICE FOR CREATING A PRODUCT FLOW OF PRODUCT UNITS IN A PREDEFINED SEQUENCE

Title (de)
VERFAHREN UND VORRICHTUNG ZUM ERSTELLEN EINES PRODUKTSTROMS VON PRODUKTEINHEITEN IN EINER VORGEGEBENEN SEQUENZ

Title (fr)
PROCÉDÉ ET DISPOSITIF DE RÉALISATION D'UN COURANT D'UNITÉS DE PRODUITS SELON UNE SÉQUENCE PRÉDÉTERMINÉE

Publication
EP 2841370 A1 20150304 (DE)

Application
EP 13714535 A 20130314

Priority
- CH 5702012 A 20120425
- CH 2013000045 W 20130314

Abstract (en)
[origin: WO2013159238A1] The invention relates to a method and a device for creating a product flow from product units (9) in a predefined sequence. The device contains a first conveying device (1) with a grouping section (G) for creating a clocked product flow of product units (9) from fed-in products (8) in a predefined sequence. The device further contains a discharge conveying device (3) for conveying the product units (9) away in the predefined sequence in a clocked product flow. According to the invention, the device (1) contains a bypass device (5) that is configured such that, by bypassing a conveying path section of the discharge conveying device (3), product units (9b) can be fed to the discharge conveying device (3) in a temporally subsequent manner and thus can be sorted into the predetermined sequence of product units (9).

IPC 8 full level
B65H 39/055 (2006.01); **B65H 29/00** (2006.01); **B65H 29/62** (2006.01); **B65H 43/04** (2006.01)

CPC (source: EP US)
B65H 29/00 (2013.01 - US); **B65H 29/003** (2013.01 - EP US); **B65H 29/62** (2013.01 - EP US); **B65H 39/055** (2013.01 - EP US); **B65H 43/04** (2013.01 - EP US); B42C 1/00 (2013.01 - EP US); B65H 2301/4311 (2013.01 - EP US); B65H 2301/437 (2013.01 - EP US); B65H 2301/44712 (2013.01 - EP US); B65H 2301/4473 (2013.01 - EP US); B65H 2301/4474 (2013.01 - EP US); B65H 2701/1932 (2013.01 - EP US)

Citation (search report)
See references of WO 2013159238A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)
BA ME

DOCDB simple family (publication)
WO 2013159238 A1 20131031; CH 706437 A1 20131031; EP 2841370 A1 20150304; US 2015114797 A1 20150430; US 9290352 B2 20160322

DOCDB simple family (application)
CH 2013000045 W 20130314; CH 5702012 A 20120425; EP 13714535 A 20130314; US 201314395702 A 20130314