

Title (en)

METHOD AND APPARATUS FOR MAKING BLANKS IN PARTICULAR FOR PACKAGES FOR CIGARETTES

Title (de)

VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG VON ZUSCHNITTEN INSbesondere FÜR PACKUNGEN FÜR ZIGARETTEN

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR FABRIQUER DES FLANS, EN PARTICULIER POUR DES PAQUETS POUR CIGARETTES

Publication

EP 2847074 A1 20150318 (DE)

Application

EP 13720799 A 20130508

Priority

- DE 102012104060 A 20120509
- EP 2013001362 W 20130508

Abstract (en)

[origin: WO2013167269A1] The invention relates to a method for producing blanks (33), in particular for packages (10) for cigarettes, wherein a material web (32) for producing individual blanks (33) is provided with a print (31, 49) at intervals, and wherein the material web (32) is provided with an embossing (30) at intervals by means of an embossing unit (34) and wherein individual blanks (33) are separated from the material web (32) by means of a cutting unit (45), in such a way that preferably each blank (33) comprises a print (31, 49) and an embossing (30) at a predetermined position. The invention is characterized in that together with the embossings (30) a marking (37) is placed in each case on the material web (32), and in that the relative position of the prints (31, 49) and the embossings (30) to each other is determined by comparing the relative position of the prints (31, 49) and the markings (37) with each other, wherein the relative positions of the prints (31, 49) and embossings (30) are aligned to each other, if necessary, in particular by changing the conveying speed of the material web (32) correspondingly.

IPC 8 full level

B31B 50/16 (2017.01); **B31B 50/88** (2017.01)

CPC (source: CN EP)

B31B 50/88 (2017.07 - CN); **B65B 19/228** (2013.01 - CN EP); **B65B 61/025** (2013.01 - CN EP); **B31B 50/006** (2017.07 - EP);
B31B 50/88 (2017.07 - EP)

Citation (search report)

See references of WO 2013167269A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

WO 2013167269 A1 20131114; CN 104411589 A 20150311; CN 104411589 B 20160316; DE 102012104060 A1 20131114;
EP 2847074 A1 20150318; EP 2847074 B1 20191023; JP 2015519229 A 20150709; JP 6167171 B2 20170719; PL 2847074 T3 20200430

DOCDB simple family (application)

EP 2013001362 W 20130508; CN 201380032083 A 20130508; DE 102012104060 A 20120509; EP 13720799 A 20130508;
JP 2015510681 A 20130508; PL 13720799 T 20130508