

Title (en)

Method for making a reclosable cap

Title (de)

Verfahren zur Herstellung eines wiederverschließbaren Deckels

Title (fr)

Procédé de fabrication d'un bouchon refermable

Publication

**EP 2848331 B1 20211222 (EN)**

Application

**EP 13183964 A 20130911**

Priority

EP 13183964 A 20130911

Abstract (en)

[origin: EP2848331A1] The present invention relates to a method for making a reclosable cap comprising the steps of (i) providing a metal layer with a plurality of scores at locations defined by an ultimate position in the reclosable caps to be formed out of the metal layer; (ii) providing the scored metal layer on at least the scored side with a coating; (iii) cutting the shells from the scored metal layer, which shells include a score; and (iv) forming a reclosable cap from the shell, with the score at the ultimate position, and to the reclosable cap made.

IPC 8 full level

**B21D 51/44** (2006.01); **B21D 51/50** (2006.01); **B65D 51/16** (2006.01)

CPC (source: EP)

**B21D 51/443** (2013.01); **B21D 51/50** (2013.01); **B65D 5/56** (2013.01)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**EP 2848331 A1 20150318; EP 2848331 B1 20211222;** DK 2848331 T3 20220117; ES 2904605 T3 20220405; HU E057654 T2 20220528;  
PL 2848331 T3 20220307

DOCDB simple family (application)

**EP 13183964 A 20130911;** DK 13183964 T 20130911; ES 13183964 T 20130911; HU E13183964 A 20130911; PL 13183964 T 20130911