

Title (en)

METHOD FOR MANUFACTURING AND INSTALLATION OF COMPOSITE PANELS

Title (de)

VERFAHREN ZUR HERSTELLUNG UND INSTALLATION VON VERBUNDPLATTEN

Title (fr)

PROCÉDÉ DE FABRICATION ET D'INSTALLATION DE PANNEAUX COMPOSITES

Publication

EP 2852715 A4 20160120 (EN)

Application

EP 13793584 A 20130521

Priority

- BG 11121312 A 20120523
- BG 2013000020 W 20130521

Abstract (en)

[origin: WO2013173888A2] The method is in the field of production and application of construction products and relates to a method of manufacture and assembly of composite thermal insulation panels. With the method, fiberglass cloth 3 is cut and molding cartridge (22) is assembled as (elements 20) and (21) are mounted to frame (18). Then on one side of cartridge (22) flared fiberglass cloth (3) is attached and then placed in a ((press (25). Thermal insulation material - polyurethane foam (2) is poured through opening (27). Upon flooding gluing of canvas (3) to the polyurethane foam 2 is obtained.. After hardening of the polyurethane foam (2) press (25) is opened and the finished composite panel (26) is removed. Mounting of composite panel (26) to wall (1) follows. The back of panel (26) and wall (1) are coated with one component polyurethane foam (adhesive (4). Then, at four-points of panel (26) the retainer - system of bi-component polyurethane foam is placed. Then panel (26) is pressed and adhered. At the edge of panel (26), along the side which is oriented towards the adjacent panel, which is to be installed polyurethane one-component foam adhesive (4) is applied. The process is repeated with the adjacent panel. Then, wallpaper (5) is placed using a polymeric adhesive (6). Finally the wallpaper is painted.

IPC 8 full level

E04C 2/296 (2006.01); **B29C 33/00** (2006.01); **B29C 44/58** (2006.01); **B29C 69/00** (2006.01); **B32B 5/18** (2006.01); **B32B 27/06** (2006.01);
E04B 1/76 (2006.01)

CPC (source: EP RU)

B29C 44/1209 (2013.01 - EP RU); **B29C 44/585** (2013.01 - EP); **B32B 5/18** (2013.01 - EP RU); **B32B 5/245** (2013.01 - EP);
B32B 7/12 (2013.01 - EP); **B32B 27/065** (2013.01 - EP RU); **E04B 1/762** (2013.01 - EP); **E04B 1/7675** (2013.01 - EP RU);
E04C 2/296 (2013.01 - RU); **B32B 37/10** (2013.01 - EP); **B32B 2262/101** (2013.01 - EP); **B32B 2266/0278** (2013.01 - EP);
B32B 2305/022 (2013.01 - EP); **B32B 2307/102** (2013.01 - EP); **B32B 2307/304** (2013.01 - EP); **B32B 2307/3065** (2013.01 - EP);
B32B 2307/7265 (2013.01 - EP); **B32B 2315/085** (2013.01 - EP); **B32B 2375/00** (2013.01 - EP); **B32B 2607/00** (2013.01 - EP);
E04B 1/7625 (2013.01 - EP); **E04F 13/047** (2013.01 - EP)

Citation (search report)

- [I] US 2011239566 A1 20111006 - CIUPERCA ROMEO ILARIAN [US], et al
- [I] DE 1504070 A1 19690918 - BUCHMANN RUDOLF CH
- [A] US 5332191 A 19940726 - NOLAN TERRY L [US]
- [A] GB 2447375 A 20080910 - DOW GLOBAL TECHNOLOGIES INC [US]
- See references of WO 2013173888A2

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

WO 2013173888 A2 20131128; **WO 2013173888 A3 20140130**; BG 111213 A 20131129; BG 66827 B1 20190215; EP 2852715 A2 20150401;
EP 2852715 A4 20160120; RU 2014150253 A 20160720; RU 2617640 C2 20170425

DOCDB simple family (application)

BG 2013000020 W 20130521; BG 11121312 A 20120523; EP 13793584 A 20130521; RU 2014150253 A 20130521