

Title (en)

METHOD OF PRODUCING A METAL REINFORCEMENT FOR A TURBINE ENGINE BLADE

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER METALLVERSTÄRKUNG FÜR EIN TURBINENMOTORBLATT

Title (fr)

PROCEDE DE REALISATION D'UN RENFORT METALLIQUE D'UNE AUBE DE TURBOMACHINE

Publication

EP 2855045 A1 20150408 (FR)

Application

EP 13730014 A 20130531

Priority

- FR 1255103 A 20120601
- FR 2013051238 W 20130531

Abstract (en)

[origin: WO2013178963A1] The invention concerns a method of producing a metal reinforcement (4, 6) intended to be mounted on the leading edge (23) or trailing edge of a composite blade of a turbine engine, consisting of shaping two metal sheets (1), positioning them on each side of a core (2) comprising at least one recess intended to form a cavity for a wedge (19) for positioning the reinforcement (4, 6), assembling them under vacuum, shaping them on the core (2) by hot isostatic pressing, and cutting them to separate the reinforcement (4, 6) and release the core (2).

IPC 8 full level

B21J 5/12 (2006.01); **B21D 53/78** (2006.01); **B21K 3/04** (2006.01); **B21K 23/00** (2006.01); **B23P 15/04** (2006.01); **B64C 11/20** (2006.01); **F01D 5/14** (2006.01); **F01D 5/28** (2006.01); **F04D 29/02** (2006.01); **F04D 29/32** (2006.01)

CPC (source: EP RU US)

B21D 26/033 (2013.01 - EP US); **B21D 26/053** (2013.01 - EP US); **B21D 35/00** (2013.01 - EP US); **B21D 35/003** (2013.01 - EP US); **B21D 53/78** (2013.01 - EP RU US); **B21J 5/12** (2013.01 - EP US); **B21K 3/04** (2013.01 - EP RU US); **B21K 23/00** (2013.01 - EP US); **B23K 9/167** (2013.01 - EP US); **B23K 20/021** (2013.01 - EP US); **B23K 20/233** (2013.01 - EP US); **B23K 20/24** (2013.01 - EP US); **B23P 15/04** (2013.01 - EP RU US); **F01D 5/14** (2013.01 - RU); **F01D 5/282** (2013.01 - EP US); **F04D 29/023** (2013.01 - EP US); **F04D 29/324** (2013.01 - EP US); **B23K 2101/001** (2018.07 - EP US); **B23K 2103/14** (2018.07 - EP US); **F05D 2240/303** (2013.01 - EP US); **F05D 2300/174** (2013.01 - EP US); **F05D 2300/603** (2013.01 - US); **F05D 2300/702** (2013.01 - EP US); **Y02T 50/60** (2013.01 - EP US); **Y10T 29/49337** (2015.01 - EP US)

Citation (search report)

See references of WO 2013178963A1

Cited by

DE102016108527A1; DE102016108527B4

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

WO 2013178963 A1 20131205; BR 112014028454 A2 20170808; BR 112014028454 B1 20200623; CA 2872904 A1 20131205; CA 2872904 C 20190806; CN 104364031 A 20150218; CN 104364031 B 20160907; EP 2855045 A1 20150408; EP 2855045 B1 20160316; FR 2991206 A1 20131206; FR 2991206 B1 20140620; RU 2014152841 A 20160727; RU 2631218 C2 20170919; US 2015086377 A1 20150326; US 9874103 B2 20180123

DOCDB simple family (application)

FR 2013051238 W 20130531; BR 112014028454 A 20130531; CA 2872904 A 20130531; CN 201380027312 A 20130531; EP 13730014 A 20130531; FR 1255103 A 20120601; RU 2014152841 A 20130531; US 201314402182 A 20130531