

Title (en)

PROCESS FOR THE PREPARATION OF PIPERAZINE

Title (de)

VERFAHREN ZUR HERSTELLUNG VON PIPERAZIN

Title (fr)

PROCÉDÉ POUR LA PRÉPARATION DE PIPERAZINE

Publication

**EP 2858978 A1 20150415 (DE)**

Application

**EP 13725699 A 20130529**

Priority

- EP 12171084 A 20120606
- EP 2013061104 W 20130529
- EP 13725699 A 20130529

Abstract (en)

[origin: WO2013182468A1] Method for preparing piperazine of formula I by reacting diethanolamine (DEOA) of formula II with ammonia in the presence of hydrogen and a metal-containing supported catalyst. Before the catalyst is reduced with hydrogen, the catalytically active mass of the catalyst contains oxygen-containing aluminum, copper, nickel and cobalt compounds and 0.2 to 5.0 wt.% oxygen-containing tin compounds calculated as SnO<sub>2</sub>, and the reaction is carried out in the liquid phase at an absolute pressure ranging from 160 to 220 bar, at a temperature ranging from 180 to 220°C, ammonia is used at a molar ratio ranging from 5 to 25 in relation to the DEOA used in the process, the method being carried out in the presence of 0.2 to 9.0 wt.% hydrogen relative to the total amount of DEOA and ammonia used in the process.

IPC 8 full level

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CPC (source: CN EP)

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Citation (search report)

See references of WO 2013182468A1

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