

Title (en)

Method and device for producing a safety element

Title (de)

Verfahren und Vorrichtung zum Herstellen eines Sicherheitselementes

Title (fr)

Procédé et dispositif de fabrication d'un élément de sécurité

Publication

EP 2865625 B1 20160921 (DE)

Application

EP 14003565 A 20141017

Priority

DE 102013017797 A 20131025

Abstract (en)

[origin: CN104553421A] The invention relates to a method producing a safety element used on value files, checks or similar objects. The method comprises producing a strip (1) having a plurality of first components for production of a plurality of safety elements, conveying the strip (1) along a path, and placing a plurality of second components of the safety element to the strip (1) on the tail end of the path. The strip can transversely extend different from longitudinal and axis lines of the strip on the path (S) based on an adjustable extending roller (4), so a registration position between the first and second components can be adjusted; and the extending roller is provided with a double-axis curved external surface.

IPC 8 full level

B65H 23/025 (2006.01); **B42D 25/45** (2014.01)

CPC (source: EP)

B42D 25/45 (2014.10); **B42D 25/48** (2014.10); **B65H 23/0258** (2013.01)

Cited by

EP3792073A1; CN108290438A; WO2017088964A3; EP3792072A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

EP 2865625 A1 20150429; EP 2865625 B1 20160921; CN 104553421 A 20150429; CN 104553421 B 20180123; DE 102013017797 A1 20150430; EP 3081516 A1 20161019; EP 3081516 B1 20180214; EP 3081516 B8 20180912

DOCDB simple family (application)

EP 14003565 A 20141017; CN 201410532453 A 20141010; DE 102013017797 A 20131025; EP 16001066 A 20141017