

Title (en)  
METHOD FOR PRODUCING POROUS METAL FOIL

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINER PORÖSEN METALLFOLIE

Title (fr)  
PROCÉDÉ DE PRODUCTION DE FEUILLE MÉTALLIQUE POREUSE

Publication  
**EP 2869323 B1 20190925 (EN)**

Application  
**EP 14188991 A 20141015**

Priority  
JP 2013225154 A 20131030

Abstract (en)  
[origin: EP2869323A1] A method for producing a porous metal foil (4') comprising causing a metal foil (4) together with a soft sheet (3) to pass through a gap between a pattern roll (1) of a hard metal, which has high-hardness, fine particles (10) having particle sizes of 50-500 µm on the surface, and a hard metal roll (2) opposing the pattern roll (1), to press the metal foil (4) and the soft sheet (3), thereby forming fine pores in the metal foil (4); the soft sheet (3) being a laminate sheet of a relatively hard plastic layer and a relatively soft plastic layer; and the pressing of the metal foil (4) being conducted with the relatively hard plastic layer on the side of the metal foil (4), and the relatively soft plastic layer on the side of the hard metal roll (2).

IPC 8 full level  
**H01G 11/68** (2013.01); **H01G 11/70** (2013.01); **H01G 11/84** (2013.01)

CPC (source: EP US)  
**B21B 1/40** (2013.01 - US); **B21B 15/0007** (2013.01 - US); **B26F 1/08** (2013.01 - EP US); **H01G 11/68** (2013.01 - EP US);  
**H01G 11/70** (2013.01 - EP US); **H01G 11/84** (2013.01 - EP US); **H01M 4/661** (2013.01 - EP US); **H01M 4/80** (2013.01 - EP US);  
**H01M 4/82** (2013.01 - US); **B26F 1/14** (2013.01 - EP US); **B32B 37/0053** (2013.01 - US); **B32B 38/04** (2013.01 - US); **B61F 1/08** (2013.01 - US);  
**H01M 10/0525** (2013.01 - EP US); **Y02E 60/10** (2013.01 - EP); **Y02E 60/13** (2013.01 - US); **Y10T 156/1056** (2015.01 - EP US);  
**Y10T 156/1057** (2015.01 - EP US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**EP 2869323 A1 20150506**; **EP 2869323 B1 20190925**; CN 104588488 A 20150506; CN 104588488 B 20190301; JP 2015085423 A 20150507;  
JP 5551300 B1 20140716; KR 102168867 B1 20201022; KR 20150050392 A 20150508; TW 201537815 A 20151001; TW I622220 B 20180421;  
US 2015114065 A1 20150430; US 9889479 B2 20180213

DOCDB simple family (application)  
**EP 14188991 A 20141015**; CN 201410582454 A 20141027; JP 2013225154 A 20131030; KR 20140145666 A 20141027;  
TW 103137674 A 20141030; US 201414526788 A 20141029