

Title (en)

COOLING ROLLERS FOR TWIN-ROLLER CASTING DEVICE

Title (de)

KÜHLUNG VON WALZEN FÜR EINE DOPPELWALZEN-GUSSVORRICHTUNG

Title (fr)

ROULEAUX DE REFROIDISSEMENT POUR DISPOSITIF DE COULAGE À DEUX ROULEAUX

Publication

**EP 2875880 A1 20150527 (EN)**

Application

**EP 13820089 A 20130716**

Priority

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- JP 2013004332 W 20130716

Abstract (en)

One of a pair of chilled rolls is a mid-thick roll 100a which has a longitudinal central diameter greater than longitudinal end diameters. The other of the chilled rolls is a mid-thin roll 200a which has a longitudinal central diameter shorter than longitudinal end diameters. A roll gap 3 is formed between the mid-thick and mid-thin rolls 100a and 200a such that the rolls are gradually made closer to each other from longitudinal roll centers to longitudinal roll ends.

IPC 8 full level

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