

Title (en)  
Method for knitting knitted fabric

Title (de)  
Verfahren zum Stricken von Maschenware

Title (fr)  
Procédé pour tricoter un tissu tricoté

Publication  
**EP 2881507 A1 20150610 (EN)**

Application  
**EP 14195164 A 20141127**

Priority  
JP 2013253399 A 20131206

Abstract (en)  
There is provided a method for knitting a knitted fabric capable of knitting a bind-off processing portion having an appropriate stretchability and having a sufficient strength. Performing a tubular knitting at least once to knit a tubular stitch row (1) comprising front stitches, and overlapping some stitches of the tubular stitch row (1) with stitches of the base portion (9) are repeated. In the repetition, a new tubular stitch row (11) is knitted continuing in a wale direction of an existing tubular stitch row (10) to join the existing tubular stitch row (10) to the base portion (9). When knitting the tubular stitch row (1), in the tubular stitch row (1), a center position in a knitting width direction of a stitch row (1y) knitted with a needle bed (FU) on a side opposite to a side where a base section (91) is held is shifted toward a direction opposite to a direction of moving the tubular stitch row (1) to overlap with the base section (91), with respect to a center position in a knitting width direction of a stitch row (1x) knitted with a needle bed (BD) on the side where the base section (91) is held.

IPC 8 full level  
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CPC (source: EP KR)  
**D04B 1/06** (2013.01 - KR); **D04B 1/106** (2013.01 - EP); **D04B 1/24** (2013.01 - EP KR); **D04B 1/246** (2013.01 - EP); **D04B 7/10** (2013.01 - KR); **D04B 7/22** (2013.01 - KR)

Citation (applicant)  
• JP 3541191 B2 20040707  
• JP H059851 A 19930119 - SHIMA SEIKI MFG

Citation (search report)  
• [Y] EP 2495361 A1 20120905 - SHIMA SEIKI MFG [JP]  
• [Y] EP 2581479 A1 20130417 - SHIMA SEIKI MFG [JP]  
• [AD] EP 0522778 A1 19930113 - SHIMA SEIKI MFG [JP]

Cited by  
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Designated extension state (EPC)  
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