

Title (en)

BOOK-LIKE VALUE DOCUMENT AND/OR SECURITY DOCUMENT WITH ELASTOMERIC SPINE

Title (de)

BUCHARTIGES WERT- UND/ODER SICHERHEITSDOKUMENT MIT ELASTOMEREM BUCHRÜCKEN

Title (fr)

DOCUMENT DE VALEUR ET/OU DE SÉCURITÉ DE TYPE LIVRE PRÉSENTANT UN DOS EN ÉLASTOMÈRE

Publication

**EP 2906431 A1 20150819 (DE)**

Application

**EP 13802866 A 20131014**

Priority

- DE 102012020056 A 20121012
- DE 2013000590 W 20131014

Abstract (en)

[origin: WO2014056483A1] The invention relates to a method for producing a book-like value document and/or security document (1), particularly a passport booklet, with a front and a rear bookbinding or book cover (2), a plurality of data pages (3) and at least one security laminate (4) having personalization data. At least the data pages (3) and the security laminate (4) are connected to one another by means of an adhesive (5) along the gutter edges or the folding edges which are arranged stacked parallel to one another. The invention is characterised in that: before connection with the adhesive (5), a plurality of perforation holes (6) are applied at least in the region of the gutter edges or folding edges of the security laminate (4) and/or of the data pages (3); the gutter edges or folding edges of the data pages (3) and optionally of the security laminate (4) are connected to one another by means of the adhesive (5), which is designed as an elastomeric polymer (5), wherein the adhesive (5) enters through the perforation holes (6) or into same; and at the same time or subsequently the front and rear book binding or book cover (2) are connected to the gutter edges or folding edges of the security laminate (4) and of the data pages (3) in the book spine region.

IPC 8 full level

**B42D 25/00** (2014.01); **B42C 5/00** (2006.01); **B42C 9/00** (2006.01); **B42D 25/24** (2014.01); **B42D 25/346** (2014.01)

CPC (source: EP US)

**B42C 5/00** (2013.01 - EP); **B42C 9/0006** (2013.01 - EP US); **B42D 13/00** (2013.01 - EP); **B42D 25/24** (2014.10 - EP US); **B42D 25/305** (2014.10 - EP); **B42D 25/47** (2014.10 - US); **B42D 2033/22** (2022.01 - EP)

Citation (search report)

See references of WO 2014056483A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**WO 2014056483 A1 20140417**; CN 104853928 A 20150819; CN 104853928 B 20170510; DE 102012020056 A1 20140417; DE 102012020056 B4 20190822; EP 2906431 A1 20150819; EP 2906431 B1 20200219; EP 3552835 A1 20191016; EP 3552835 B1 20210421

DOCDB simple family (application)

**DE 2013000590 W 20131014**; CN 201380053127 A 20131014; DE 102012020056 A 20121012; EP 13802866 A 20131014; EP 19170855 A 20131014