

Title (en)
METAL ALLOY INJECTION TECHNIQUES

Title (de)
VERFAHREN ZUR INJEKTION VON METALLLEGIERUNGEN

Title (fr)
TECHNIQUES D'INJECTION D'ALLIAGE MÉTALLIQUE

Publication
EP 2908969 A4 20160302 (EN)

Application
EP 12886525 A 20121017

Priority
CN 2012083079 W 20121017

Abstract (en)
[origin: WO2014059621A1] Metal alloy injection molding techniques are described. In one or more implementations, these techniques may also include adjustment of injection pressure, configuration of runners, and/or use of vacuum pressure, and so on to encourage flow of the metal alloy through a mold. Techniques are also described that utilize protrusions to counteract thermal expansion and subsequent contraction of the metal alloy upon cooling. Further, techniques are described in which a radius of edges of a feature is configured to encourage flow and reduce voids. A variety of other techniques are also described herein.

IPC 8 full level
B22D 17/08 (2006.01); **B22D 17/14** (2006.01); **B22D 17/22** (2006.01)

CPC (source: EP)
B22D 17/08 (2013.01); **B22D 17/14** (2013.01); **B22D 17/22** (2013.01)

Citation (search report)
• [X] JP 2003064439 A 20030305 - FUJITSU LTD
• [X] CN 101387897 A 20090318 - YUANFA LI [CN]
• [A] JP 2004291063 A 20041021 - FUJITSU LTD
• See references of WO 2014059621A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
WO 2014059621 A1 20140424; CN 104918730 A 20150916; CN 104918730 B 20170901; EP 2908969 A1 20150826; EP 2908969 A4 20160302

DOCDB simple family (application)
CN 2012083079 W 20121017; CN 201280076121 A 20121017; EP 12886525 A 20121017