

Title (en)

METHOD FOR PRODUCING A DECORATED WALL OR FLOOR PANEL

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES DEKORIERTEN WAND- ODER BODENPANEELS

Title (fr)

PROCÉDÉ DE FABRICATION D'UN PANNEAU MURAL OU DE SOL DÉCORÉ

Publication

EP 2909038 A1 20150826 (DE)

Application

EP 13776818 A 20131015

Priority

- EP 12188817 A 20121017
- EP 2013071512 W 20131015
- EP 13776818 A 20131015

Abstract (en)

[origin: EP2722189A1] The method involves providing a plate-shaped carrier (110). A decoration (130) is applied on a portion of the plate-shaped carrier. The decoration is template-identically applied by successively applying multiple decorative layers (131) with partially different surface applications based on provided three-dimensional decoration data i.e. electronic data. The three-dimensional decoration data are provided by a three-dimensional scanning of a decoration template. The decorative layers are applied by direct printing. The decorative layers are formed from radiation curable color and/or ink. An independent claim is also included for a decorated wall- and floor panel.

IPC 8 full level

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CPC (source: EP US)

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B44C 5/0461 (2013.01 - US); **B41M 1/18** (2013.01 - EP US); **Y10T 428/24612** (2015.01 - EP US)

Citation (search report)

See references of WO 2014060402A1

Citation (examination)

EP 2108524 A1 20091014 - UNILIN IND BVBA [BE]

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Designated extension state (EPC)

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