

Title (en)
BLANK AND TUBULAR KNIT ARTICLE WITH SINGLE THICKNESS STAY-UP HEM, AND METHOD OF MAKING THIS ARTICLE

Title (de)
ROHLING UND SCHLAUCHGESTRICK MIT RUTSCHFESTEM RAND EINFACHER DICKE, UND VERFAHREN ZUR HERSTELLUNG DIESER ARTIKELS

Title (fr)
EBAUCHE ET ARTICLE TRICOTE TUBULAIRE A BORD DE MAINTIEN EN SIMPLE EPAISSEUR ET PROCEDE DE FABRICATION D'UN TEL ARTICLE

Publication
EP 2909368 A1 20150826 (FR)

Application
EP 13785542 A 20131010

Priority
• FR 1259871 A 20121016
• FR 2013052413 W 20131010

Abstract (en)
[origin: WO2014060682A1] The method of producing a tubular knitted item (10), in particular a leg for a pair of tights, involves preceding the normal basic knit with a start that involves knitting, on only a portion of the needles on p first courses (11, 12) and on all of the needles on q subsequent courses (13, 14), an elastane yarn (21) covered with a water-soluble yarn (22); then, once the item has been knitted, the item undergoes an aqueous treatment, for example combined with dyeing, so as to make the water-soluble yarn (22) covering disappear, whereby the p+q courses (11-14) of knitted elastane that precede the normal basic knit are kept on the edge of the item.

IPC 8 full level
D04B 1/10 (2006.01); **D02G 3/38** (2006.01); **D04B 1/24** (2006.01)

CPC (source: EP US)
D02G 3/385 (2013.01 - EP US); **D02G 3/406** (2013.01 - EP US); **D04B 1/10** (2013.01 - US); **D04B 1/106** (2013.01 - EP US); **D04B 1/24** (2013.01 - EP US); **D04B 1/26** (2013.01 - US); **D06B 1/00** (2013.01 - US); **D06B 11/00** (2013.01 - US); **D06F 7/00** (2013.01 - US)

Citation (search report)
See references of WO 2014060682A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)
BA ME

DOCDB simple family (publication)
FR 2996860 A1 20140418; FR 2996860 B1 20180406; BR 112015006690 A2 20170704; CA 2883829 A1 20140424; CA 2883829 C 20200721; CN 104736751 A 20150624; CN 104736751 B 20161214; EP 2909368 A1 20150826; EP 2909368 B1 20190911; ES 2759009 T3 20200507; MX 2015003836 A 20150717; MX 349032 B 20170707; US 2015275407 A1 20151001; US 9976235 B2 20180522; WO 2014060682 A1 20140424

DOCDB simple family (application)
FR 1259871 A 20121016; BR 112015006690 A 20131010; CA 2883829 A 20131010; CN 201380053980 A 20131010; EP 13785542 A 20131010; ES 13785542 T 20131010; FR 2013052413 W 20131010; MX 2015003836 A 20131010; US 201314436273 A 20131010