

Title (en)
NO-GLUE POCKETED SPRING UNIT CONSTRUCTION

Title (de)
KLEBSTOFFFREIE KONSTRUKTION EINER TASCHENFEDEREINHEIT

Title (fr)
CONSTRUCTION D'UNITÉS À RESSORTS ENSACHÉS SANS COLLE

Publication
EP 2916690 B1 20170315 (EN)

Application
EP 14741054 A 20140118

Priority

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Abstract (en)
[origin: US2014201924A1] Methods and systems for no-glue pocketed spring unit construction. Rows of pocketed springs, preferably arranged into modules of more than two pocketed springs surrounding a central hole, are ultrasonically welded together when paired vibrating probes and anvils press layers of pocketed spring fabric from the rows of pocketed springs together and a welding pulse is transmitted to the vibrating probe.

IPC 8 full level
A47C 27/07 (2006.01); **B68G 9/00** (2006.01)

CPC (source: EP US)
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