

Title (en)

METHOD AND DEVICE FOR PRODUCING BEVERAGE CONTAINERS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON GETRÄNKEBEHÄLTNISSSEN

Title (fr)

PROCÉDÉ ET DISPOSITIF DE PRODUCTION DE CONTENANTS DE BOISSONS

Publication

EP 2917145 B1 20210811 (DE)

Application

EP 13789795 A 20131112

Priority

- DE 102012021997 A 20121112
- EP 2013073640 W 20131112

Abstract (en)

[origin: WO2014072531A1] The invention relates to a device and a method for producing beverage containers (20), having the following steps: • - feeding plastic preforms to a shaping device (2); • - shaping the plastic preforms (10) into the plastic containers (20) by means of the shaping device (2); • - transporting the plastic containers (20) to a filling device (4); • - filling the plastic containers (20) with a liquid by means of the filling device (4), said filling device (4) having a storage container for the liquid to be filled; and • - closing the filled containers with closures, wherein a product changeover of first containers to be filled with a first liquid to second containers to be filled with a second liquid is carried out, a target quantity of the beverage containers to be filled with the first liquid is specified for the purpose of said product changeover, and a remaining quantity of the liquid to be filled is determined in order to allow the liquid to be filled, the first containers, or the first container closures to be used to the greatest possible extent during the product changeover; and the user can determine whether the first liquid to be filled, the first beverage containers, or the first container closures should be used to the greatest possible extent.

IPC 8 full level

B67C 3/00 (2006.01)

CPC (source: CN EP US)

B67C 3/007 (2013.01 - CN EP US); **B67C 3/22** (2013.01 - US); **B67C 7/00** (2013.01 - US); **B67C 3/001** (2013.01 - US); **B67C 2003/227** (2013.01 - CN EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

DE 102012021997 A1 20140515; CN 104781183 A 20150715; CN 104781183 B 20171003; EP 2917145 A1 20150916; EP 2917145 B1 20210811; US 10252899 B2 20190409; US 2016272476 A1 20160922; WO 2014072531 A1 20140515; WO 2014072531 A9 20140703

DOCDB simple family (application)

DE 102012021997 A 20121112; CN 201380058856 A 20131112; EP 13789795 A 20131112; EP 2013073640 W 20131112; US 201314442370 A 20131112