

Title (en)

METHOD AND DEVICE FOR PRODUCING SEAMLESS STEEL PIPES HAVING LOW ECCENTRICITY

Title (de)

VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG NAHTLOSER STAHLROHRE MIT GERINGER EXZENTRIZITÄT

Title (fr)

PROCÉDÉ ET DISPOSITIF DE FABRICATION DE TUBES D'ACIER SANS SOUDURE A FAIBLE EXCENTRICITE

Publication

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Application

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Abstract (en)

[origin: WO2014067514A1] The invention relates to a method for producing seamless steel pipes in a rolling train having one or more longitudinal or transverse roll stands arranged one behind the other and an internal tool that is used as a piercing mandrel or rolling bar during the rolling process. The invention provides a method by means of which the eccentricity of the rolled stock can be considerably reduced. For that purpose a movement spaced from the longitudinal axis of the rolled stock is imposed by means of a device on the longitudinal axis of the internal tool.

IPC 8 full level

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Citation (search report)

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