

Title (en)  
METHOD FOR PRODUCING STEEL SHEET

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES STAHLBLECHS

Title (fr)  
PROCÉDÉ PERMETTANT DE PRODUIRE UNE TÔLE D'ACIER

Publication  
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Application  
**EP 12873879 A 20121206**

Priority  
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Abstract (en)  
[origin: EP2933031A1] A method for manufacturing a steel sheet of the invention includes a hot-rolling process in which a steel material is hot-rolled using a finishing mill so as to obtain a hot-rolled steel sheet; and a cooling process in which the hot-rolled steel sheet is cooled. The hot-rolling process includes a target steepness-setting process in which a target steepness of the edge wave shape is set based on first correlation data indicating a correlation between a steepness of the edge wave shape of the hot-rolled steel sheet and a temperature standard deviation Y; and a shape-controlling process in which operation parameters of the finishing mill are controlled so as to match the steepness of the edge wave shape with the target steepness.

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