

Title (en)  
METHOD AND DEVICE FOR MONITORING EMPTY SLEEVE QUALITY

Title (de)  
VERFAHREN UND VORRICHTUNG ZUR ÜBERWACHUNG DER LEERHÜLSENQUALITÄT

Title (fr)  
PROCÉDÉ ET DISPOSITIF DESTINÉS À LA SURVEILLANCE DE LA QUALITÉ DE TUBES VIDES

Publication  
**EP 2952462 B1 20200902 (DE)**

Application  
**EP 15001344 A 20150506**

Previously filed application  
102014008524 20140607 DE

Priority  
DE 102014008524 A 20140607

Abstract (en)  
[origin: CN105151893A] The invention relates to a method for producing a cross winding bobbin, wherein the cross winding bobbin after already production can be change, respectivelyInto empty casing and winding in the empty tube is a new cross winding bobbin, and involves a device used to implement the method. According to the present invention, before the start winding process, at least one measured value representing real operation of an empty sleeve is determined, and the winding process can be started by maintaining the tolerance limit of at least one measured value.

IPC 8 full level  
**B65H 63/00** (2006.01); **B65H 67/04** (2006.01)

CPC (source: EP)  
**B65H 63/00** (2013.01); **B65H 67/0417** (2013.01); **B65H 2701/31** (2013.01)

Cited by  
EP3730436A1; CN111847101A; US11498799B2; WO2021087224A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**EP 2952462 A1 20151209; EP 2952462 B1 20200902**; CN 105151893 A 20151216; CN 105151893 B 20180213;  
DE 102014008524 A1 20151217; JP 2015229597 A 20151221; JP 6635685 B2 20200129

DOCDB simple family (application)  
**EP 15001344 A 20150506**; CN 201510349545 A 20150604; DE 102014008524 A 20140607; JP 2015114052 A 20150604