

Title (en)

PROCESS FOR THE PRODUCTION OF GRIDS FOR HOBBS, COOKERS AND GAS STOVES AND THE GRID THUS OBTAINABLE

Title (de)

VERFAHREN ZUR HERSTELLUNG VON GITTERN FÜR KOCHFELDER, HERDE UND GASHERDE UND SO ERHÄLTICHE GITTER

Title (fr)

PROCÉDÉ POUR LA FABRICATION DE GRILLES POUR TABLES DE CUISSON, CUISINIÈRES ET CUISINIÈRES À GAZ ET GRILLES AINSI OBTENUES

Publication

**EP 2955448 A1 20151216 (EN)**

Application

**EP 15171434 A 20150610**

Priority

IT MO20140176 A 20140613

Abstract (en)

The process for the production of grids (1) for hobs, cookers and gas stoves comprising: a step of making a perimeter frame (2) which can be positioned on a hob; a step of preparing at least a laminar element (3) of elongated conformation; a step of shaping of the laminar element (3) to obtain a shaped laminar element (5) having a cross section of predefined shape; a step of cutting of the shaped laminar element (5) to obtain a support element (6, 6'); a step of fixing the support element (6, 6') to the perimeter frame (2), to define a hold intended to support pans, pots or the like above the burners of the hob.

IPC 8 full level

**F24C 15/10** (2006.01)

CPC (source: EP)

**F24C 15/107** (2013.01)

Citation (search report)

- [IY] US 5437221 A 19950801 - SCHWOED KURT [DE]
- [I] US RE32288 E 19861118
- [Y] JP H11211108 A 19990806 - RINNAI KK
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- [A] US 2306202 A 19421222 - YOUNG LEONARD A

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