

Title (en)  
LED LIGHTING FIXTURE AND MANUFACTURING METHOD THEREOF

Title (de)  
LED-BELEUCHTUNGSKÖRPER UND VERFAHREN ZU DEREN HERSTELLUNG

Title (fr)  
APPAREIL D'ÉCLAIRAGE LED ET SON PROCÉDÉ DE FABRICATION

Publication  
**EP 2957817 A1 20151223 (EN)**

Application  
**EP 15000913 A 20150327**

Priority  
NL 1040746 A 20140328

Abstract (en)  
The present invention concerns a method for the manufacture of a simple, compact, reliable and cost efficient LED lighting fixture with improved heat transfer, and the LED lighting fixture manufactured therewith, comprising a metal casing with cooling fins, with a top and a bottom part, the bottom part comprising an at least partially flat surface with a recess, a control unit fitted in the recess for controlling the LED lights, a metal cover plate fitting in the recess and substantially closing it, and a printed circuit board carrying LEDs.

IPC 8 full level  
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