

Title (en)
Method for producing a push-button compact component

Title (de)
Verfahren zur Herstellung eines Drucktaster-Kompaktbauteils

Title (fr)
Procédé de fabrication d'un composant compact à bouton poussoir

Publication
EP 2960914 B1 20161116 (DE)

Application
EP 14173602 A 20140624

Priority
EP 14173602 A 20140624

Abstract (en)
[origin: CN105321753A] The invention relates to a method for producing a push-button compact component. The method comprises the steps of combining an operation head part (2), a first spring member (6) and a sleeve (11) into a push-button part and arranging at least one locking slider (12) and a second spring member (13) in the sleeve, the sleeve provided with a gap (23) at the bottom; mounting the push-button part to a projection (22) at the upper side of an assembling pin (19) of a production tool (20) via the gap (23) of the sleeve (11), the assembling pin (19) guided to penetrate an outer shell (3) including a third spring member (15); pressing and clamping the push-button part in the outer shell (3).

IPC 8 full level
H01H 3/02 (2006.01); **H01H 11/00** (2006.01); **H01H 25/06** (2006.01)

CPC (source: CN EP)
H01H 3/022 (2013.01 - EP); **H01H 11/00** (2013.01 - EP); **H01H 11/0012** (2013.01 - CN); **H01H 25/06** (2013.01 - EP)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
EP 2960914 A1 20151230; **EP 2960914 B1 20161116**; CN 105321753 A 20160210; CN 105321753 B 20171124

DOCDB simple family (application)
EP 14173602 A 20140624; CN 201510354591 A 20150624