

Title (en)

METHOD AND FACILITY FOR TRANSFORMING A LIQUID-STATE METAL INTO A SOLID-STATE METAL

Title (de)

VERFAHREN UND ANLAGE ZUR UMWANDLUNG EINES FLÜSSIGEN METALLS IN EIN FESTES METALL

Title (fr)

PROCÉDÉ ET INSTALLATION DE TRANSFORMATION D'UN MÉTAL À L'ÉTAT LIQUIDE EN UN MÉTAL À L'ÉTAT SOLIDE

Publication

**EP 2964412 A2 20160113 (FR)**

Application

**EP 14707426 A 20140303**

Priority

- FR 1352004 A 20130306
- EP 2014054096 W 20140303

Abstract (en)

[origin: WO2014135501A2] A method and facility for transforming a liquid-state metal into a fragmented solid-state metal. The liquid-state metal is poured onto an upstream portion of a receiving surface (7) of a first cooled vibrating table (4). The metal falls from the downstream end of the first table onto an upstream portion of a receiving surface (17) of a second cooled vibrating table (5). The fragmented and solidified metal is discharged to the downstream end of the receiving surface of this second table. A rotary fragmentation roller (102) can be positioned above one table. The tables comprise an upstream area (7) for cooling by a liquid-gas emulsion and a downstream area (17) for cooling by a liquid.

IPC 8 full level

**B22F 9/06** (2006.01); **B22F 9/08** (2006.01)

CPC (source: EP US)

**B22D 5/00** (2013.01 - EP US); **B22D 11/00** (2013.01 - EP US); **B22F 9/04** (2013.01 - EP US); **B22F 9/06** (2013.01 - US);  
**B22F 9/08** (2013.01 - EP US); **B22F 2009/047** (2013.01 - EP US)

Citation (search report)

See references of WO 2014135501A2

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**WO 2014135501 A2 20140912; WO 2014135501 A3 20141204;** BR 112015021697 A2 20170718; BR 112015021697 B1 20191001;  
CA 2901872 A1 20140912; CA 2901872 C 20210302; CN 105228776 A 20160106; CN 105228776 B 20181127; EA 031271 B1 20181228;  
EA 201591651 A1 20160129; EP 2964412 A2 20160113; EP 2964412 B1 20200219; ES 2777974 T3 20200806; FR 3002869 A1 20140912;  
FR 3002869 B1 20151023; US 2016016231 A1 20160121; US 9950371 B2 20180424; ZA 201506389 B 20170222

DOCDB simple family (application)

**EP 2014054096 W 20140303;** BR 112015021697 A 20140303; CA 2901872 A 20140303; CN 201480012522 A 20140303;  
EA 201591651 A 20140303; EP 14707426 A 20140303; ES 14707426 T 20140303; FR 1352004 A 20130306; US 201414773254 A 20140303;  
ZA 201506389 A 20150901