

Title (en)  
EYELET WITH HIGH EDGE AND METHOD OF MANUFACTURING THE SAME

Title (de)  
ÖSE MIT HOHEM RAND UND DESSEN VERFAHREN ZUR HERSTELLUNG

Title (fr)  
OEILLET AVEC GRAND REBORD ET SON PROCÉDÉ DE FABRICATION

Publication  
**EP 2976960 B1 20170301 (EN)**

Application  
**EP 15177462 A 20150720**

Priority  
IT MI20141348 A 20140724

Abstract (en)  
[origin: EP2976960A1] There is described a method for obtaining an eyelet (1) consisting of a cylindrical portion (2) with a circular head crown (3) having a straight edge (4) made in one piece, the height (h) of which is equal to at least 1.8 mm, which includes a series of in-line processes from a metal sheet (20) having a thickness from 0.25 to 0.40 mm, to obtain an intermediate eyelet (9) with flat head crown (10), and a further off-line process on said intermediate eyelet (9) with flat head crown (10), consisting in folding (30) the edge (4) of the flat head crown (10) by means of the combined action of a punch (11) and a die (12).

IPC 8 full level  
**A44B 13/00** (2006.01); **B21D 53/36** (2006.01)

CPC (source: EP)  
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