

Title (en)
METHOD FOR MANUFACTURING PANELS

Title (de)
VERFAHREN ZUM HERSTELLEN VON PANEELLEN

Title (fr)
PROCÉDÉ DE FABRICATION DES PANNEAUX

Publication
EP 2983923 A1 20160217 (EN)

Application
EP 14726412 A 20140404

Priority
• BE 201300279 A 20130412
• IB 2014060433 W 20140404

Abstract (en)
[origin: WO2014167472A1] Method for manufacturing panels of the type which is at least composed of a substrate (2) and, provided on said substrate (2), a top layer (3) with a printed decor (4), wherein the top layer (3) comprises at least two material layers (9-11), namely at least a first material layer forming a basic layer (9) for a second material layer (11) provided thereon in the form of a print (12), wherein the method consists at least of applying said two material layers (9-11), wherein said print (12) or second material layer (11) is performed directly on the substrate material (2) and this print (12) forms at least a portion of said printed decor (4), characterized in that, for applying said first material layer (9) or basic layer, it is started from a water-based two-component lacquer.

IPC 8 full level
B44C 5/04 (2006.01)

CPC (source: EP)
B44C 5/04 (2013.01); **B44C 5/0476** (2013.01)

Citation (search report)
See references of WO 2014167472A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)
BA ME

DOCDB simple family (publication)
WO 2014167472 A1 20141016; BE 1021674 B1 20160105; EP 2983923 A1 20160217; EP 2983923 B1 20200212; ES 2787358 T3 20201015; PL 2983923 T3 20201019

DOCDB simple family (application)
IB 2014060433 W 20140404; BE 201300279 A 20130412; EP 14726412 A 20140404; ES 14726412 T 20140404; PL 14726412 T 20140404