

Title (en)  
METHOD FOR MANUFACTURING PANELS

Title (de)  
VERFAHREN ZUM HERSTELLEN VON PANEELLEN

Title (fr)  
PROCÉDÉ DE FABRICATION DES PANNEAUX

Publication  
**EP 2983923 A1 20160217 (EN)**

Application  
**EP 14726412 A 20140404**

Priority  
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Abstract (en)  
[origin: WO2014167472A1] Method for manufacturing panels of the type which is at least composed of a substrate (2) and, provided on said substrate (2), a top layer (3) with a printed decor (4), wherein the top layer (3) comprises at least two material layers (9-11), namely at least a first material layer forming a basic layer (9) for a second material layer (11) provided thereon in the form of a print (12), wherein the method consists at least of applying said two material layers (9-11), wherein said print (12) or second material layer (11) is performed directly on the substrate material (2) and this print (12) forms at least a portion of said printed decor (4), characterized in that, for applying said first material layer (9) or basic layer, it is started from a water-based two-component lacquer.

IPC 8 full level  
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