Title (en)

PIERCING MANDREL HAVING AN IMPROVED SERVICE LIFE FOR PRODUCING SEAMLESS TUBES

Title (de)

LOCHDORN MIT VERBESSERTER STANDZEIT ZUR HERSTELLUNG NAHTLOSER ROHRE

Title (fr)

MANDRIN À DURÉE DE VIE AMÉLIORÉE POUR FABRIQUER DES TUBES SANS SOUDURE

Publication

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Application

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Abstract (en)

[origin: WO2015044094A1] The invention relates to a piercing mandrel (4) for piercing heated round blooms (3) made of metal, in order to produce seamless tubes (6), said piercing mandrel comprising a piercing mandrel nose (4.2) and a piercing mandrel main body (4.1) that can be connected to a mandrel bar (5). According to the invention, the external diameter of the piercing mandrel nose (4.2) is conically tapered in the longitudinal direction towards the piercing mandrel main body (4.1), in order to increase the service life of the piercing mandrel when cross-roll piercing round blooms made of metal, in particular made of more highly alloyed steel materials that are difficult to form, while taking into consideration a qualitative improvement of the inner surface of the pierced round blooms, and while reducing the cost of tools.

IPC 8 full level

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