

Title (en)

VACUUM PRE-CASTING OF POLYAMIDE POLYMERS

Title (de)

VAKUUMVORFORMUNG VON POLYAMID-POLYMEREN

Title (fr)

PRÉMOULAGE SOUS VIDE DE POLYMÈRES DE POLYAMIDE

Publication

**EP 2991813 A1 20160309 (EN)**

Application

**EP 14725586 A 20140415**

Priority

- US 201361818304 P 20130501
- US 2014034206 W 20140415

Abstract (en)

[origin: WO2014179056A1] The present disclosure provides methods and apparatuses providing uniform polyamide pellets. In one example, a method can include maintaining a vacuum during a pre-casting polymerization cycle of the cyclic process such that the pre-casting polymerization cycle produces a reactive polyamide polymer with decreased pre-casting polymerization cycle time, extruding the reactive polyamide polymer during a casting cycle by adjusting process parameters including vessel pressure and extrusion valve opening to generate a throughput of extruded polymer, and cutting the extruded polymer at a cutting speed substantially proportional to the throughput to provide polyamide pellets.

IPC 8 full level

**B29B 9/12** (2006.01); **C08G 69/28** (2006.01)

CPC (source: EP)

**B29B 7/72** (2013.01); **B29B 7/7461** (2013.01); **B29B 9/06** (2013.01); **B29B 9/12** (2013.01); **C08G 69/28** (2013.01); **B29B 7/38** (2013.01);  
B29B 7/90 (2013.01); B29B 9/14 (2013.01); B29K 2077/00 (2013.01)

Citation (search report)

See references of WO 2014179056A1

Citation (examination)

- EP 2992042 A1 20160309 - INVISTA NORTH AMERICA SARL [US]
- EP 2992043 A1 20160309 - INVISTA NORTH AMERICA SARL [US], et al

Designated contracting state (EPC)

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Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

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EP 2991813 A1 20160309; TW 201509993 A 20150316

DOCDB simple family (application)

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