

Title (en)
ADJUSTMENT AID FOR A JOINING DEVICE HAVING A PUNCH AND A COUNTER-TOOL, AND METHOD FOR ADJUSTING THE JOINING DEVICE

Title (de)
EINSTELLHILFE FÜR EINE FÜGEEINRICHTUNG MIT EINEM STEMPEL UND EINEM GEGENWERKZEUG SOWIE EIN VERFAHREN ZUM EINSTELLEN DER FÜGEEINRICHTUNG

Title (fr)
AIDE D'AJUSTEMENT POUR UN DISPOSITIF D'ASSEMBLAGE COMPRENANT UN POINÇON ET UN CONTRE-OUTIL AINSI QUE PROCÉDÉ DE RÉGLAGE DU DISPOSITIF D'ASSEMBLAGE

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Application
EP 14726908 A 20140515

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• EP 2014060017 W 20140515

Abstract (en)
[origin: WO2014195107A1] The invention relates to an adjustment aid and an adjusting method for a joining device having a punch (10) and a counter-tool (82), which can be oriented coaxially to one another, and for a joining movement relative to one another can be moved axially towards each other. By means of a grid marking that can be embossed on a punch surface or on a counter-surface of the counter-tool, a grid marking (90, 92) is embossed on a reshaped test part. Said grid marking can be evaluated in comparison with the discernible imprints of punch surface and counter-surface of the counter-tool.

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