

Title (en)

METHOD AND DEVICE FOR PRODUCING PACKAGED UNITS IN A TUBULAR BAG MACHINE

Title (de)

VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG VON VERPACKUNGSEINHEITEN IN EINER SCHLAUCHBEUTELMASCHINE

Title (fr)

PROCÉDÉ ET DISPOSITIF PERMETTANT DE PRODUIRE DES UNITÉS D'EMBALLAGE DANS UNE ENSACHEUSE VERTICALE

Publication

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Application

**EP 14729242 A 20140521**

Priority

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- EP 2014060453 W 20140521

Abstract (en)

[origin: WO2014195135A1] The invention relates to a method and a device for producing packaged units in a tubular bag machine. Separated products (46, 47) are transferred to a portioning device (20) by means of a horizontal conveyor device (18) in order to produce portion units (21) with a defined arrangement and number of products, and the portion units, which are covered by a film web (34), are subsequently conveyed to a separating device by means of a vertical conveyor device (22) in order to separate the packaged units. The portioning device is used both to produce the portion units and to synchronize the portioning device with the horizontal conveyor device and the vertical conveyor device.

IPC 8 full level

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Citation (search report)

See references of WO 2014195135A1

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