

Title (en)

APPARATUS FOR PRODUCING AN UNDERFLOOR FIBREBOARD TURN ELEMENT FOR UNDERFLOOR HEATING

Title (de)

VORRICHTUNG ZUR HERSTELLUNG EINES DREHELEMENTS FÜR EINE UNTERFLUR-FASERPLATTE FÜR FUSSBODENHEIZUNG

Title (fr)

APPAREIL POUR PRODUIRE UN ÉLÉMENT À SPIRES DE PLAQUE DE FIBRES SOUS PLANCHER POUR CHAUFFAGE SOUS PLANCHER

Publication

**EP 3010690 B1 20180801 (EN)**

Application

**EP 14814229 A 20140617**

Priority

- NO 20130845 A 20130618
- NO 2014050101 W 20140617

Abstract (en)

[origin: WO2014204318A1] Apparatus (1) for producing an underfloor fibreboard turn element (10) for underfloor heating having a plurality of turn notches or grooves for floor heating loops. Fibreboards to be processed (2a) in the apparatus are fed from a first reservoir (100a). A cutter device (200) comprising a main frame (210) supporting a cutter means (221) on an elongated cutter frame (221) holds a plurality of rotatable cutter wheels (223) with axes of rotation oriented in parallel. Each cutter wheel has a plurality of cutters (225) arranged on a circumference thereof with cutting edges oriented axially away from the wheel, to cut in a common plane oriented perpendicular to said axes of rotation. A plane base (250) for supporting and positioning a fibreboard with a first surface thereof in a surface plane being in parallel with the common plane of the cutters, and has an opening (251) for the cutter wheels. A drive means (226) rotates the cutter wheels. A moving means (240) moves the cutter means in a direction towards and away from the plane, so the cutter wheels to pass through the opening and past the surface plane. A positioning device (260) positions and secures the fibreboard against the plane base, and such that the cutter wheels on passing through the opening cut respective circular grooves or notches in predetermined parts of the first surface of the fibreboard. A storage device (100b) stores fibreboards processed (2b) in the cutter device.

IPC 8 full level

**B27C 5/02** (2006.01); **B27C 1/00** (2006.01); **E04B 5/48** (2006.01); **E04F 15/02** (2006.01); **F24D 3/14** (2006.01)

CPC (source: EP)

**B27C 1/005** (2013.01); **B27F 1/02** (2013.01); **B27M 1/08** (2013.01); **B27M 3/04** (2013.01); **E04B 5/48** (2013.01); **E04F 15/18** (2013.01)

Cited by

CN112536864A

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2014204318 A1 20141224**; DK 3010690 T3 20181119; EP 3010690 A1 20160427; EP 3010690 A4 20170301; EP 3010690 B1 20180801;  
LT 3010690 T 20181126; NO 20130845 A1 20141219; NO 336434 B1 20150817; PL 3010690 T3 20190228

DOCDB simple family (application)

**NO 2014050101 W 20140617**; DK 14814229 T 20140617; EP 14814229 A 20140617; LT 14814229 T 20140617; NO 20130845 A 20130618;  
PL 14814229 T 20140617